



### Design of Valve Spring Formulas

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### List of 47 Design of Valve Spring Formulas

### Design of Valve Spring C

### Diameter of Spring Wire 🕑



$$\mathrm{d}_{\mathrm{wire}} = \sqrt{rac{8\cdot\mathrm{K}\cdot\left(\left(\mathrm{P_{i}}+\mathrm{k}\cdot\mathrm{h_{max}}
ight)\cdot\mathrm{C}
ight)}{\pi\cdot\mathrm{f_{s}}}}$$

Open Calculator 🕑

ex 
$$4.22442 \text{mm} = \sqrt{\frac{8 \cdot 1.2 \cdot ((120 \text{N} + 9 \text{N/mm} \cdot 11 \text{mm}) \cdot 8)}{\pi \cdot 300 \text{N/mm}^2}}$$

## 2) Diameter of Wire of Engine Valve Spring given Maximum Compression in Spring

$$fx d_{wire} = \left(\frac{8 \cdot P \cdot N \cdot D^3}{G \cdot x}\right)^{\frac{1}{4}}$$

$$ex 5.512036 mm = \left(\frac{8 \cdot 340N \cdot 12 \cdot (46mm)^3}{98900N/mm^2 \cdot 34.8mm}\right)^{\frac{1}{4}}$$



fx

#### 3) Diameter of Wire of Engine Valve Spring given Mean Coil Diameter 🕑



#### 4) Diameter of Wire of Engine Valve Spring given Number of Active Turns of Spring

$$\mathbf{fx} \mathbf{d}_{\text{wire}} = \left(\frac{8 \cdot \mathbf{D}^3 \cdot \mathbf{k} \cdot \mathbf{N}}{\mathbf{G}}\right)^{0.25}$$
$$\mathbf{ex} 5.400049 \text{mm} = \left(\frac{8 \cdot (46 \text{mm})^3 \cdot 9 \text{N/mm} \cdot 12}{00000 \text{N}}\right)$$

Open Calculator

$$\mathbf{x} 5.400049 \text{mm} = \left(\frac{8 \cdot (46 \text{mm})^3 \cdot 9 \text{N/mm} \cdot 12}{98900 \text{N/mm}^2}\right)^{0.25}$$

5) Diameter of Wire of Engine Valve Spring given Torsional Shear Stress in Wire 🔽

$$f_{\mathbf{X}} \mathbf{d}_{\text{wire}} = \sqrt{\frac{8 \cdot \mathbf{K} \cdot \mathbf{P} \cdot \mathbf{C}}{\pi \cdot \mathbf{f}_{s}}}$$

$$e_{\mathbf{X}} 5.26362 \text{mm} = \sqrt{\frac{8 \cdot 1.2 \cdot 340 \text{N} \cdot 8}{\pi \cdot 300 \text{N/mm}^{2}}}$$





6) Diameter of Wire of Engine Valve Spring given Total Turns of Spring

fx 
$$d_{\mathrm{wire}} = \left(rac{8\cdot\mathrm{D}^3\cdot(\mathrm{k}\cdot(\mathrm{N_t}-2))}{\mathrm{G}}
ight)^{0.25}$$

ex 
$$5.509197 \mathrm{mm} = \left(rac{8 \cdot (46 \mathrm{mm})^3 \cdot (9 \mathrm{N/mm} \cdot (15 - 2))}{98900 \mathrm{N/mm^2}}
ight)^{0.25}$$

# 7) Spring Index of Engine Valve Spring given Shear Stress, Maximum Force and Wire Diameter

fx 
$$\mathbf{C} = \frac{\pi \cdot \mathbf{f}_{s} \cdot \mathbf{d}_{wire}^{2}}{8 \cdot \mathbf{K} \cdot \mathbf{P}}$$
  
ex  $8.734667 = \frac{\pi \cdot 300 \text{N/mm}^{2} \cdot (5.5 \text{mm})^{2}}{8 \cdot 1.2 \cdot 340 \text{N}}$ 

### 8) Wahl Factor for Engine Valve Spring given Mean Coil Diameter and Wire Diameter

$$f_{X} \mathbf{K} = \frac{\pi \cdot \mathbf{f}_{s} \cdot \mathbf{d}_{wire}^{2}}{8 \cdot \mathbf{C} \cdot \mathbf{P}}$$

$$e_{X} \mathbf{1.3102} = \frac{\pi \cdot 300 \text{N/mm}^{2} \cdot (5.5 \text{mm})^{2}}{8 \cdot 8 \cdot 340 \text{N}}$$

Open Calculator 🕑

Open Calculator



9) Wahl Factor for Engine Valve Spring given Spring Index 🕑

fx 
$$\mathrm{K} = rac{\pi \cdot \mathrm{f_s} \cdot \mathrm{d}^2_{\mathrm{wire}}}{8 \cdot \mathrm{C} \cdot (\mathrm{P_i} + \mathrm{k} \cdot \mathrm{h_{max}})}$$

ex 
$$2.034101 = rac{\pi \cdot 300 \mathrm{N/mm^2} \cdot (5.5 \mathrm{mm})^2}{8 \cdot 8 \cdot (120 \mathrm{N} + 9 \mathrm{N/mm} \cdot 11 \mathrm{mm})}$$

### Frequency of Vibration C

# 10) Mass of Engine Valve Spring given its Natural Frequency of Vibration and Stiffness

fx 
$$m = \frac{k}{4 \cdot \omega_n^2}$$
  
(ex  $0.161591 \text{kg} = \frac{9 \text{N/mm}}{4 \cdot (118 \text{Hz})^2}$ 

## 11) Natural Frequency of Vibration of Engine Valve Spring given its Mass and Stiffness



Open Calculator 🕑



### 12) Stiffness of Engine Valve Spring given its Natural Frequency of Vibration and Mass $\mathbf{k}$ ( $\mathbf{k} = 4 \cdot \mathbf{m} \cdot \omega_{n}^{2}$ ) ( $\mathbf{k} = 4 \cdot \mathbf{m} \cdot \omega_{n}^{2}$ ) ( $\mathbf{k} = 3.3544$ M/mm = $4 \cdot 0.15$ kg $\cdot (118$ Hz)<sup>2</sup>

#### 13) Stiffness of Engine Valve Spring given Total Turns of Spring



ex 122.52mm  $= 15 \cdot 5.5$ mm  $+ 1.15 \cdot 34.8$ mm





$$f_{\mathbf{X}} \mathbf{L} = \left( \left( \frac{\mathbf{G} \cdot \mathbf{d}_{\text{wire}}^4}{8 \cdot \mathbf{D}^3 \cdot \mathbf{k}} \right) + 2 \right) \cdot \mathbf{d}_{\text{wire}}$$

$$e_{\mathbf{X}} 82.02377 \text{mm} = \left( \left( \frac{98900 \text{N/mm}^2 \cdot (5.5 \text{mm})^4}{8 \cdot (46 \text{mm})^3 \cdot 9 \text{N/mm}} \right) + 2 \right) \cdot 5.5 \text{mm}$$

16) Solid Length of Engine Valve Spring given its Free Length and Maximum Compression

fx 
$$\mathrm{L} = \mathrm{L_f} - 1.15 \cdot \mathrm{x}$$

ex 89.98mm = 130mm -  $1.15 \cdot 34.8$ mm

17) Solid Length of Engine Valve Spring given Number of Active Turns of Spring and Wire Diameter

fx 
$$\mathrm{L} = (\mathrm{N}+2) \cdot \mathrm{d}_{\mathrm{wire}}$$

ex  $77mm = (12 + 2) \cdot 5.5mm$ 

18) Solid Length of Engine Valve Spring given Total Number of Turns of Spring and Wire Diameter

fx 
$$\mathrm{L} = \mathrm{N}_{\mathrm{t}} \cdot \mathrm{d}_{\mathrm{wire}}$$

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$$\textbf{x} \ 82.5 \text{mm} = 15 \cdot 5.5 \text{mm}$$





### 19) Total Gap between Coils of Engine Valve Spring given Maximum Compression of Spring

fx 
$$G_{
m A}=0.15\cdot{
m x}$$
  
ex  $5.22{
m mm}=0.15\cdot34.8{
m mm}$ 

#### Maximum Compression of Spring 🕑

# 20) Maximum Compression of Engine Valve Spring given its Free Length and Solid Length



## 21) Maximum Compression of Engine Valve Spring given Number of Active Turns

$$fx = \frac{8 \cdot P \cdot N \cdot D^{3}}{G \cdot d_{wire}^{4}}$$

$$ex 35.10562mm = \frac{8 \cdot 340N \cdot 12 \cdot (46mm)^{3}}{98900N/mm^{2} \cdot (5.5mm)^{4}}$$
Open Calculator



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0.15

fx 
$$x = \frac{G_A}{0.15}$$
  
ex  $34mm = \frac{5.1mm}{0.15}$ 

#### 23) Maximum Compression of Engine Valve Spring given Total Turns 🕑

$$\mathbf{fx} = \frac{8 \cdot \mathbf{P} \cdot (\mathbf{N}_{t} - 2) \cdot \mathbf{D}^{3}}{\mathbf{G} \cdot \mathbf{d}_{wire}^{4}}$$

$$\mathbf{ex} \quad 38.03108 \text{mm} = \frac{8 \cdot 340 \text{N} \cdot (15 - 2) \cdot (46 \text{mm})^{3}}{98900 \text{N/mm}^{2} \cdot (5.5 \text{mm})^{4}}$$

### Mean Coil Diameter of Spring 🕑

# 24) Diameter of Coil of Engine Valve Spring given Maximum Compression in Spring

$$\mathbf{K} \mathbf{D} = \left(\frac{\mathbf{G} \cdot \left(\mathbf{d}_{\text{wire}}^{4}\right) \cdot \mathbf{x}}{8 \cdot (\mathbf{P}) \cdot (\mathbf{N})}\right)^{\frac{1}{3}}$$

$$\mathbf{E} \mathbf{K} \mathbf{M} = \left(\frac{98900 \text{N/mm}^{2} \cdot \left((5.5 \text{mm})^{4}\right) \cdot 34.8 \text{mm}}{8 \cdot (340 \text{N}) \cdot (12)}\right)^{\frac{1}{3}}$$



25) Diameter of Coil of Engine Valve Spring given Torsional Shear Stress in Wire

fx 
$$\mathbf{D} = \mathbf{C} \cdot \left( \sqrt{rac{8 \cdot \mathbf{K} \cdot (\mathbf{P} \cdot \mathbf{C})}{\pi \cdot \mathbf{f}_{\mathrm{s}}}} 
ight)$$

Open Calculator 🕑

Open Calculator

$$42.10896 \text{mm} = 8 \cdot \left( \sqrt{\frac{8 \cdot 1.2 \cdot (340 \text{N} \cdot 8)}{\pi \cdot 300 \text{N/mm}^2}} \right)$$

26) Mean Coil Diameter of Engine Valve Spring given Number of Active turns of Spring

$$\mathbf{fx} \mathbf{D} = \left(\frac{\mathbf{G} \cdot \left(\mathbf{d}_{wire}^{4}\right)}{8 \cdot (\mathbf{N}) \cdot \mathbf{k}}\right)^{\frac{1}{3}}$$

$$\mathbf{ex} 47.13872 \mathrm{mm} = \left(\frac{98900 \mathrm{N/mm^{2}} \cdot \left((5.5 \mathrm{mm})^{4}\right)}{8 \cdot (12) \cdot 9 \mathrm{N/mm}}\right)^{\frac{1}{3}}$$





### 27) Mean Coil Diameter of Engine Valve Spring given Total Turns of Spring

$$\mathbf{E} \mathbf{D} = \left( rac{\mathrm{G} \cdot \left( \mathrm{d}_{\mathrm{wire}}^4 
ight)}{8 \cdot \left( \left( \left( \mathrm{N}_{\mathrm{t}} 
ight) - 2 
ight) 
ight) \cdot \mathrm{k}} 
ight)^{rac{1}{3}}$$

Open Calculator 🕑

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$$45.89764 \text{mm} = \left(\frac{98900 \text{N/mm}^2 \cdot \left((5.5 \text{mm})^4\right)}{8 \cdot \left(\left((15) - 2\right)\right) \cdot 9 \text{N/mm}}\right)^{\frac{1}{3}}$$

28) Mean Coil Diameter of Engine Valve Spring given Wire Diameter 🕑



ex 44mm =  $8 \cdot 5.5$ mm

### Modulus of Rigidity of Spring Wire 🕑

## 29) Modulus of Rigidity of Engine Valve Spring given Maximum Compression in Spring

$$\mathbf{fx} \mathbf{G} = \frac{8 \cdot \mathbf{P} \cdot \mathbf{N} \cdot \mathbf{D}^3}{\mathbf{x} \cdot \mathbf{d}_{wire}^4}$$

$$\mathbf{ex} 99768.55 \text{N/mm}^2 = \frac{8 \cdot 340 \text{N} \cdot 12 \cdot (46 \text{mm})^3}{34.8 \text{mm} \cdot (5.5 \text{mm})^4}$$





## 30) Modulus of Rigidity of Engine Valve Spring given Number of Active Turns of Spring

$$\mathbf{G} = rac{8 \cdot \mathrm{P} \cdot (\mathrm{N_t} - 2) \cdot \mathrm{D}^3}{\mathrm{x} \cdot \mathrm{d}_{\mathrm{wire}}^4}$$

Open Calculator 🕑

$$\begin{array}{l} \begin{array}{l} \begin{array}{l} 108082.6 \mathrm{N/mm^{2}} = \frac{8 \cdot 340 \mathrm{N} \cdot (15-2) \cdot (46 \mathrm{mm})^{3}}{34.8 \mathrm{mm} \cdot (5.5 \mathrm{mm})^{4}} \end{array} \end{array}$$

# 31) Modulus of Rigidity of Engine Valve Spring given Total Number of Turns of Spring

$$fx G = \frac{8 \cdot D^3 \cdot k \cdot (N_t - 2)}{d_{wire}^4}$$

$$ex 99563.14 N/mm^2 = \frac{8 \cdot (46 mm)^3 \cdot 9N/mm \cdot (15 - 2)}{(5.5 mm)^4}$$

$$Open Calculator$$

#### Number of Active Turns 🕑

#### 32) Number of Active Turns of Engine Valve Spring 🗹

fx 
$$N = \frac{G \cdot d_{wire}^4}{8 \cdot D^3 \cdot k}$$
ex 
$$12.91341 = \frac{98900N/mm^2 \cdot (5.5mm)^4}{8 \cdot (46mm)^3 \cdot 9N/mm}$$



fx  $\mathrm{N} = rac{\mathrm{G} \cdot \mathrm{d}_{\mathrm{wire}}^4 \cdot \mathrm{x}}{8 \cdot \mathrm{P} \cdot \mathrm{D}^3}$ 

## 33) Number of Active Turns of Engine Valve Spring given Maximum Compression in Spring

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$$11.89553 = \frac{98900 \text{N/mm}^2 \cdot (5.5 \text{mm})^4 \cdot 34.8 \text{mm}}{8 \cdot 340 \text{N} \cdot (46 \text{mm})^3}$$

34) Number of Active Turns of Engine Valve Spring given Pitch of Spring



fx 
$$N=N_{t}-2$$
 Open Calculator C Open Calculator C





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### Pitch of Coils 🕑

#### 36) Pitch of Engine Valve Spring 🕑

$$\begin{aligned} & \textbf{fx} \ \mathbf{p} = \frac{(N+2) \cdot d_{wire} + 1.15 \cdot \frac{8 \cdot P \cdot N \cdot D^3}{G \cdot d_{wire}^4}}{N+1} \end{aligned} \qquad \textbf{Open Calculator} \\ & \textbf{ex} \ 9.028574mm = \frac{(12+2) \cdot 5.5mm + 1.15 \cdot \frac{8 \cdot 340N \cdot 12 \cdot (46mm)^3}{98900N/mm^2 \cdot (5.5mm)^4}}{12+1} \end{aligned}$$

### 37) Pitch of Engine Valve Spring given its Free Length and Number of Active Turns



$$\begin{array}{l} \textbf{ex} \ 10 \text{mm} = \frac{130 \text{mm}}{12+1} \end{array}$$

### 38) Pitch of Engine Valve Spring given its Free Length and Total Number of Turns

fx 
$$p = \frac{L_f}{N_t - 1}$$
 Open Calculator P  
ex  $9.285714mm = \frac{130mm}{15 - 1}$ 





#### Stress Due to Suction Pressure 🕑

# 39) Maximum Force on Engine Valve Spring given Maximum Compression in Spring

$$\mathbf{fx} \mathbf{P} = \frac{\mathbf{G} \cdot \mathbf{d}_{\text{wire}}^4 \cdot \mathbf{x}}{8 \cdot \mathbf{N} \cdot \mathbf{D}^3}$$

$$\mathbf{ex} 337.0401 \mathbf{N} = \frac{98900 \mathbf{N}/\text{mm}^2 \cdot (5.5 \text{mm})^4 \cdot 34.8 \text{mm}}{8 \cdot 12 \cdot (46 \text{mm})^3}$$

40) Maximum Force on Engine Valve Spring given Torsional Shear Stress in Wire

$$fx P = \frac{\pi \cdot f_s \cdot d_{wire}^2}{8 \cdot K \cdot C}$$

$$ex 371.2234N = \frac{\pi \cdot 300N/mm^2 \cdot (5.5mm)^2}{8 \cdot 1.2 \cdot 8}$$

$$fx k = \frac{P_2}{h_{max}}$$

$$ex 22.72727N/mm = \frac{250N}{11}$$



 $11 \mathrm{mm}$ 

42) Torsional Shear Stress in Wire of Engine Valve Spring 🕑

43) Torsional Shear Stress in Wire of Engine Valve Spring given Maximum Force on Spring





#### Total Number of Turns 🕑

## 45) Total Number of Turns of Engine Valve Spring given Maximum Compression in Spring

fx 
$$\mathbf{N}_{\mathrm{t}} = rac{\mathbf{G} \cdot \mathbf{d}_{\mathrm{wire}}^4 \cdot \mathbf{x}}{8 \cdot \mathbf{P} \cdot \mathbf{D}^3} + 2$$

ex 
$$13.89553 = \frac{98900 \text{N/mm}^2 \cdot (5.5 \text{mm})^4 \cdot 34.8 \text{mm}}{8 \cdot 340 \text{N} \cdot (46 \text{mm})^3} + 2$$

46) Total Number of Turns of Engine Valve Spring given Pitch of Spring

fx 
$$N_t = rac{L_f}{p} + 1$$
 ex  $15.28571 = rac{130 \mathrm{mm}}{9.1 \mathrm{mm}} + 1$ 

47) Total Turns of Engine Valve Spring given Number of Active Turns

fx 
$$N_{
m t}=N+2$$
 ex  $14=12+2$ 



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### Variables Used

- C Spring Index for Valve Spring
- D Mean Coil Diameter of Valve Spring (Millimeter)
- dwire Wire Diameter of Valve Spring (Millimeter)
- **f**<sub>S</sub> Shear Stress in Valve Spring (Newton per Square Millimeter)
- **G** Modulus of Rigidity of Valve Spring (Newton per Square Millimeter)
- **G**A Total Axial Gap between Valve Spirng Coils (Millimeter)
- hmax Lift of Valve (Millimeter)
- k Stiffness of Valve Spring (Newton per Millimeter)
- K Wahl Factor of Valve Spring
- L Solid Length of Valve Spring (Millimeter)
- L<sub>f</sub> Free Length of Valve Spring (Millimeter)
- **m** Mass of Valve Spring (Kilogram)
- N Active Coils in Valve Spring
- N<sub>t</sub> Total Coils in Valve Spring
- **p** Pitch of Valve spring (*Millimeter*)
- P Axial Force on Valve Spring (Newton)
- P2 Force to Lift Engine Valve (Newton)
- P<sub>i</sub> Initial Spring Force on Valve (Newton)
- X Maximum Compression in Valve Spring (Millimeter)
- ω<sub>n</sub> Natural Frequency Valve Spring (Hertz)



### **Constants, Functions, Measurements used**

- Constant: pi, 3.14159265358979323846264338327950288 Archimedes' constant
- Function: **sqrt**, sqrt(Number) Square root function
- Measurement: Length in Millimeter (mm) Length Unit Conversion
- Measurement: Weight in Kilogram (kg) Weight Unit Conversion
- Measurement: Force in Newton (N) Force Unit Conversion
- Measurement: Frequency in Hertz (Hz) Frequency Unit Conversion
- Measurement: Stiffness Constant in Newton per Millimeter (N/mm) Stiffness Constant Unit Conversion
- Measurement: Stress in Newton per Square Millimeter (N/mm<sup>2</sup>) Stress Unit Conversion





### **Check other formula lists**

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